



MIROTONE

MIROTHANE PU Pigmented Part B Hardener Guide

Pigmented MIROTHANE PU Part A Undercoats & Topcoats (Mixing Ratios are by Volume)			MIROTHANE PU Part B Hardeners							
			Ready For Use		High Solids Part B Hardeners					
			Fast	Slow	Fast $\xrightarrow{\hspace{10em}}$ Slow					
Product	Comments	Final Gloss Level	5747 B	5780 B	5728 B	5735 B	5757 B	5776 B	5784 B	5789 B
MIROTHANE PU White Undercoats										
PU 5600	MIROTHANE PU 5600 Undercoat	Not Applicable	2A:1B		4A:1B	4A:1B	4A:1B			
PU 5626	MIROTHANE PU 5626 Undercoat	Not Applicable	3A:1B		5A:1B	5A:1B				
PU 5631	MIROTHANE PU 5631 Undercoat	Not Applicable	2A:1B		4A:1B	4A:1B				
MIROTHANE PU Metallic Tint Base										
PU 5640	MIROTHANE PU 5640 2K Metallic Base Coat	Not Applicable								10A:1B
MIROTHANE PU Pigmented Topcoats										
PU 5605	MIROTHANE PU 5605 Full Gloss	Full Gloss	1A:1B	1A:1B			2A:1B	2A:1B	2A:1B	2A:1B
PU 5610	MIROTHANE PU 5610 Full Gloss	Full Gloss								4A:1B
PU 5650	MIROTHANE PU 5650/30 Satin	20%			3A:1B					
PU 5650	MIROTHANE PU 5650/30 Satin	30%	1A:1B			3A:1B				
PU 5650	MIROTHANE PU 5650/30 Satin	40 - 50%			2A:1B	2A:1B				
PU 5650	MIROTHANE PU 5650/60 Semi-Gloss	60%	1A:1B		3A:1B	3A:1B				
PU 5650	MIROTHANE PU 5650 Full Gloss	Full Gloss	1A:1B	1A:1B	2A:1B	2A:1B	2A:1B	2A:1B	2A:1B	2A:1B
PU 5673	MIROTHANE PU 5673 Matt, Satin or Semi Gloss	10, 30, 60%	4A:1B							
PU 5690	MIROTHANE PU 5690 Satin or Full Gloss	30% or Full Gloss			2A:1B	2A:1B	2A:1B			

In order to maintain consistency of colour and gloss during a job or repeat jobs of the same colour, it is critical to use the same Part B Hardener and thinner throughout.