



MIROTHANE

MIROTHANE PU Clear Part B Hardener Guide

Clear MIROTHANE PU Part A Sealers & Topcoats (Mixing Ratios are by Volume)		MIROTHANE PU Part B Hardeners							
		Ready For Use		High Solids Part B Hardeners					
		Fast	Slow	Fast	—————>				Slow
Products / Comments	Final Gloss Level	5747 B	5780 B	5728 B	5735 B	5757 B	5776 B	5784	5789 B
MIROTHANE PU Clear Isolator & Sealers									
PU 5500 Clear 1K or 2K Isolator	Not Applicable								10A:1B
PU 5533 Clear Sealer - Standard economical mix	Not Applicable	4A:1B		10A:1B	10A:1B	10A:1B			
PU 5533 Clear Sealer - Best hardness, build & chemical resistance	Not Applicable			5A:1B	5A:1B	5A:1B			
PU 5545 Clear Sealer	Not Applicable	2A:1B		4A:1B	4A:1B	4A:1B			
MIROTHANE PU Clear Topcoats									
PU 5555 / 30 - Part A Base is MIROTHANE PU 5555/30 Satin	30 - 40%	1A:1B		3A:1B					
PU 5555 / 30 - Part A Base is MIROTHANE PU 5555/30 Satin	35 - 45%			2A:1B	3A:1B	3A:1B			
PU 5555 / 60 - Part A Base is MIROTHANE PU 5555/60 Semi-Gloss	60%	1A:1B		2A:1B	2A:1B	2A:1B			
PU 5555 - Full Gloss	Full Gloss	1A:1B	1A:1B		2A:1B	2A:1B	2A:1B	2A:1B	2A:1B
PU 5577 - Sun-Shield 10% & 30% Gloss Levels	10% & 30%				4A:1B				
PU 5577 - Sun-Shield 60% & Full Gloss	60% & Full Gloss					4A:1B			4A:1B
PU 5588 - Part A Bases are 20% and 30% Gloss Levels - Standard Mix	20% & 30%	4A:1B							
PU 5588 - Part A Base is MIROTHANE PU 5588/30 Satin - Economical	30%			10A:1B	10A:1B	10A:1B			

In order to maintain consistency of colour and gloss during a job or repeat jobs of the same colour, it is critical to use the same Part B Hardener and thinner throughout.