



Metal

Easy Find Guide



MIROTONE

mirotone.com



Mirotone's Light Industrial Metal Range

EASY FIND GUIDE

Mirotone Exterior Metal Primers									
Current Product	Suitable Environment Ideal Application	Description	Gloss Level	Pack Sizes	Mirotone Topcoat	Thinning Ratio	MIROSOL Fast	MIROSOL Medium	MIROSOL Slow
MIROKEY VY 6615 Etch Primer	Metal Fabrication Trailers Automotive Machinery	A high performance, polyvinyl butyl, zinc phosphate etch primer specifically designed for direct application over mild steel, zinc-anneal, chrome, brass, lead & lead alloys, stainless steel, aluminum and galvanised iron.	Matt White Grey	4, 20 Lt	MIROTHANE PU 5610 & Alkyd enamels Note: Do not apply under MIROLON AK 6970 or MIROLAC NC 3150	10-15%	1234	1286	1294
MIROPRIME ZP 6930 Rapid Dry Zinc Phosphate Primer	Skip Bins Metal Cabinets Earthmoving Equipment	An extremely fast drying, single pack, pigmented primer for exterior and interior metal surfaces. Fast drying with excellent sanding, ideal base to be top coated with a variety of Mirotone topcoats. Suitable for mild steel & Zinc Anneal.	Matt White Grey	4, 20 Lt	MIROLON AK 6970, MIROLON AK 6980, MIROTHANE PU 5610 & Alkyd enamels	25-40%	1286, 1222	1294	1242
MIROTHANE PU 5629 2K Metal Primer	Automotive Parts Caravans Metal Structures Shipping Containers	A premium grade, high build, low viscosity polyurethane primer for metal. It's excellent sanding properties provides a superior base for MIROLON topcoats. MIROTHANE PU 5629 base must be mixed with MIROTHANE PU 5747 harder at 3A (base) with 1B (hardener).	Matt/ Satin Grey	5629: 25 Kg (17 Lt) 5747: 1, 4 Lt	MIROTHANE PU 5610 2K gloss and MIROLON AK 6970 gloss	10-20%	1217	1263	1218
MIROPRIME ZP 6920 High Build Zinc Phosphate Primer	Metal Door Frames & Doors Skip Bins Shipping Containers Trailers Metal Cabinets	A high build, single pack, pigmented zinc phosphate primer for exterior and interior metal surfaces. Excellent drying properties and a smooth high build surface make it an ideal base for MIROLON AK 6980 Topcoat. Suitable for mild steel & Zinc Anneal.	Satin	4, 20 Lt	MIROLON AK 6980 Topcoat	20-30%	1286	1230	-

For full product details visit www.mirotone.com for Product Data Sheets and Product Information Guides

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Mirotone Exterior Metal Primers / Topcoat in one product (primer finish in one)									
Current Product	Suitable Environment Ideal Application	Description	Gloss Level	Pack A Sizes	Mirotone Primer / Topcoat	Thinning Ratio	MIROSOL Fast	MIROSOL Medium	MIROSOL Slow
MIROLON AK 3590 Chassis Black	Automotive Parts Earth Moving Metal Star Posts	A bituminous black coating designed to be applied over bare metal truck & body builders, chassis, tray stays and bumper irons.	Semi-gloss	10 Lt	Apply MIROLON 3590 (Self-priming finish coat)	Primer/topcoat in one	-	-	Mineral Turps
AQUALOK WB 8105 Acrylic Primer	Scaffolding	An anti-corrosive, water based, acrylic primer with good durability and weathering properties.	Satin	205 Lt	Apply AQUALOK 8105 (Self-priming finish coat)	5% water if needed	-	-	-
MIROKEY VY 6640 Etch Primer	Automotive Bull Bars Machinery Earth Moving	A polyvinyl butyl epoxy primer suitable for application on aluminum, mild steel, galvanised iron, copper and brass. It is a single product self-etching satin coating.	Semi-Gloss Black & Limited colours	20 Lt	Apply MIROKEY 6640 (Self-priming finish coat)	5-10%	1286, 1222	1294	-

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Mirotone Exterior Metal Topcoats									
Current Product	Suitable Environment Ideal Application	Description	Gloss Level	Pack Sizes	Mirotone Primer / Topcoat	Thinning Ratio	MIROSOL Fast	MIROSOL Medium	MIROSOL Slow
MIROLON AK 6970 Rapid Dry Topcoat	Skip Bins Trailers Scaffolding Machinery	An easy to apply, single pack, pigmented topcoat ideal for light industrial metal fixtures & transportable containers such as box trailers, rubbish & skip bins.	Gloss All colours	4, 20 Lt	MIROLON AK 6930 Primer or MIROTHANE PU 5629 2K Primer Note: Do not apply over MIROKEY VY 6615	10-20%	1286, 1222	1294	1242
MIROTHANE PU 5610 2K Polyurethane Gloss Topcoat	Shipping Containers Horse Floats Automotive Petrochemical Tankers	A high performance, two pack, acrylic modified polyurethane coating. This is a high gloss polyurethane which has superior coverage & excellent durability. MIROTHANE PU 5610 has superior adhesion over a wide variety of substrates. MIROTHANE PU 5610 must be mixed with MIROTHANE PU 5789 hardener at 4:A (base) to 1:B (hardener).	Gloss All colours	5610:4, 16 Lt 5789: 1, 4 Lt	MIROKEY VY 6615 Etch Primer, MIROLON ZP 6930 Primer or MIROTHANE PU 5679 2K Primer	25-40%	1266	1260	1218
MIROLON AK 6980 High Gloss Topcoat	Light industrial metal objects Skip bins Machinery Scaffolding Safes Shipping Containers	A user friendly, single pack, pigmented topcoat ideal for industrial metal fixtures, transportable containers and metal fabrication. A high build coating that dries to an excellent high gloss finish.	Gloss (white) matched to colour on request Matt available	4, 20 Lt	MIROPRIME AK 6920 MIROPRIME ZP 6930	40-50%	1286	1230	-

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Mirotone's Light Industrial Metal Range

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Mirotone Interior Metal Topcoats									
Current Product	Suitable Environment Ideal Application	Description	Gloss Level	Pack Sizes	Mirotone Primer	Thinning Ratio	MIROSOL Fast	MIROSOL Medium	MIROSOL Slow
MIROLON AK 6970 Rapid Dry Topcoat	Metal Cabinets Table frames Trolleys Chairs Stools	An easy to apply single pack, pigmented topcoat ideal for interior metal fixtures, furniture and cabinets.	Gloss All Colours	4, 20 Lt	MIROLON NC 6930 Primer & MIROTHANE PU 5629 2K Primer	10-20%	1286, 1222	1294	1242
MIROBILD AC 3770 Acid Curing Topcoat	Filing Cabinets Metal Frames Wall Paneling Whitegoods	This rapid dry two component coating provides a durable hardwearing surface suitable for domestic and commercial applications. MIROBILD AC 3770 base must be mixed with MIROBILD AC 3800 catalyst at 10:A (base) with 1:B (catalyst).	Gloss Satin All Colours	3770: 4, 20 Lt 3800: 0.5, 2 Lt	MIROKEY 6615 Etch Primer, MIROTHANE PU 5629 2K Primer or MIROLON AK 6930 Universal Primer	20-25%	1222	1294	1242
MIROTHANE PU 5650 Pigmented Topcoat	Interior Doors Cabinets Metal Paneling	A user friendly, two pack, fast cure polyurethane topcoat. It has been formulated to have superior resistance to water, general household contaminants, marring & scuffing. MIROTHANE PU 5650 base must be mixed with MIROTHANE PU 5780 or 5747 harder at 1:A (base) with 1:B (hardener).	Satin Semi-Gloss Gloss All Colours	5650: 1 to 16 Lt 5780, 5747: 1, 4, 20 Lt	MIROKEY 6615 Etch Primer or PU 5629 Primer	20-50% depending on gloss level Refer datasheet	1217	1263	1218

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Mirotone Specialty products									
Current Product	Suitable Environment Ideal Application	Description	Gloss Level	Pack A Sizes	Mirotone Topcoat	Thinning Ratio	MIROSOL Fast	MIROSOL Medium	MIROSOL Slow
MIROLOK 3512 Plastic Primer	Automotive parts Plastic Bumpers Acrylic substrates PMMA Perspex	A very fast drying, clear primer that provides excellent adhesion to plastic, acrylic, vinyl and LPM. This rapid drying primer is designed to be applied directly over the substrate and over-coated with no sanding required.	Satin Clear	20 Lt	MIROTHANE PU polyurethane coatings	No thinning required	-	If required thin with MIROSOL 1231	-
MIROSTRIP 1019 Paint Stripper	Alkyd Paints Enamels Lacquers	A general purpose, solvent based, heavy bodied paint stripper designed for stripping most types of paint from timber and metal surfaces.	-	4,20 Lt	For the removal of paints from metal and timber surfaces	-	-	-	-
STRIPCOAT 3520	Protective Film	A temporary coating designed to provide a removable protective film to the inside of galvanised steel spray booths.	Matt White	20 Lt	Removable protective coating	10-15%	1286	1222	

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