

## Thickening

Deterioration of the coating by the partial or complete changing of the medium into a gel like condition (also called bodying).

Cause	Prevention
Most products will thicken to some extent based on reactivity, age, storage conditions etc.	Practice stock rotation ensuring to use the oldest product first.
Cold storage conditions.	Product storage in cold conditions will result in thicker paint consistency. Warm spray booth and drying rooms to at least 10°C ambient temperature with humidity conditions at least 70%. Warm Mirotone coatings to the atmospheric conditions as in the spray booth by partially immersing the can in warm water. Loosen lid on can to allow for expansion.