

Settling

Separation of the coating in the can in which the pigment or other dense insoluble materials accumulate and aggregate at the bottom.

Cause	Prevention
Coating is out of shelf life.	Use fresh coatings at all times. Ensure good stock rotation of products using oldest product first.
In some instances settlement is unavoidable and in most cases the settlement will be a "soft" settle which is easily reincorporated back into the coating.	Thoroughly stir Mirotone coatings prior to application preferably using a power stirrer. Alternatively use a 20mm wide stirring stick, using a lifting motion to bring the bottom contents of the can towards the top. If settlement does not reincorporate into the coating contact your Mirotone representative.