

## Pinholing

Minute holes in a dry film which form during application and drying of the coating.

Cause	Prevention
The first coat on open grain wood has been applied too dry and at a high viscosity.	Reduce the coating to a viscosity that will flow into the open grain of the wood and displace the air.
The thinner in the coating is too fast for the environment.	Choose a suitable thinner from the product data sheet, a slower thinner will generally allow the coating to flow out to an even, defect free film.
Coating system applied in a high draft environment.	Use a retarder thinner and apply the coating in lighter coats.