

Flow

The ability of the coating to flow out to a uniform thickness after application, lack of flow is apparent when an uneven appearance results.

Cause	Prevention
Coating viscosity too high.	Apply all Mirotone coatings at the viscosity detailed in the relevant product data sheet.
Use of incorrect thinners.	Use only the correct MIROSOL thinner as specified on the product data sheet.
Poor fluid atomisation from spray gun.	Adjust spray gun settings to achieve correct fluid atomisation. Contact your Mirotone representative if problem persists.
Film weight too thin.	Apply all Mirotone coatings to the correct Wet Film Thickness as per instructions on the relevant product data sheet.
Draught conditions in spray booth and drying rooms.	Ensure spray booths and drying rooms have adequate but not excessive ventilation. A maximum airflow of 0.5m ³ per second is recommended.