

## Fat Edge

Ridge of accumulated coating on the edge of the substrate.

Cause	Prevention
Coating viscosity too high.	Reduce Mirotone coatings as per instructions on the relevant product data sheet to achieve the correct spraying viscosity.
Coating film too high.	Apply all Mirotone coatings to the correct Wet Film Thickness as specified on the relevant product data sheet.
Incorrect spray coating application techniques.	The trigger controls the action of the gun and must be used during each stroke to avoid build up of material at the end of each stroke. The correct procedure is to trigger the gun before reaching the edge of the surface and release it after the end of the substrate has been passed.